



INTERIOR VARNISH

PRODUCT DESCRIPTION

A quality long oil alkyd based varnish.

PRODUCT FEATURES

Varnish is formulated to provide years of beauty & protection to all wood surfaces. It can be converted to exterior application with the incorporation of U.V. protection agents & active agents to prevent the destructive growth of fungi e.g. woodrot, blue stain etc.

TECHNICAL INFORMATION

Colour:	Clear, see standard range of colours
Appearance:	Gloss surface finish
Generic type:	Long oil alkyd
Volume solids:	±35%
Viscosity:	35 seconds (Ford cup no. 4)
DFT:	25 – 35 microns
Spreading rate:	9 – 12 m ² per litre
Solvent:	Mineral Turpentine
Mix ratio:	Single pack ready for use
Packaging:	1, 5 & 20 litre & 200 litre on request

SURFACE PREPARATION

Wood surfaces must be firm, dry, clean & free of polish, wax & oils, etc. Degrease to remove wax, oils, etc. For general cleaning, wipe down with Lacquer Thinners. Remove paint & varnish with Paint Stripper, then wash down with Lacquer Thinners.

APPLICATION

Stir contents thoroughly prior to using. If pigmented, ensure colour is suitable. Dilute the first coat with 20% Mineral Turpentine. Allow to dry for 24 hours at 25°C, sand lightly & apply 2 further coats diluted with 10% Mineral Turpentine. Allow 12 hours drying time between coats.

Conventional spray:	20% dilution recommended. Use Mineral Turpentine. Air pressure: 2 – 3 bar Nozzle orifice: 1.5 – 2mm
Brush and Roller:	Use as recommended
Clean up:	Use Mineral Turpentine or Lacquer Thinners

ENVIRONMENT

It is recommended that application be confined to the following:

Surface temperature: Min. 5°C Max. 45°C
Ambient temperature: Min. 5°C Max. 45°C
Relative humidity: Min.0% Max.85%
Or at least 3°C above Dew point
Pot life: Infinite. Air drying after evaporation of thinners. Do not leave container open.

DRYING TIME

The drying time is dependent on temperature & ventilation. The higher the temperature & the better the ventilation, the shorter the touch dry & hard dry times.

Substrate Temperature	Touch Dry	Hard dry
25°C	3 hours	16 hours

OVERCOATING TIMES

10°C: 24 hours
15°C: 20 hours
20°C: 16 hours
25°C: 12 hours

All of the above are given as guidelines only & can not be assumed to be absolute, as variances will result from different film thickness, environment & temperature.

STORAGE AND HANDLING

Store away from direct sunlight, open flames and severe cold.

Shelf life: 1 year in original sealed containers.
Flash point: 24°C

LIMITATIONS

Application in excess of 35 microns DFT should be avoided to prevent wrinkling.

SAFETY PRECAUTIONS

Work with PVC gloves & safety glasses. Ensure good ventilation. When spraying with varnish, work in well ventilated area & wear a suitable respirator. This product contains flammable materials. Keep away from sparks, open flames & no smoking should be permitted in the area.

KEEP OUT OF REACH OF CHILDREN.

Information Provided is based on Laboratory evaluations and data believed to be reliable.
Recommendations are given in good faith but without warranty. It is the user's responsibility to determine the suitability for their own use.
It is not to be considered a guarantee of the products properties.

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